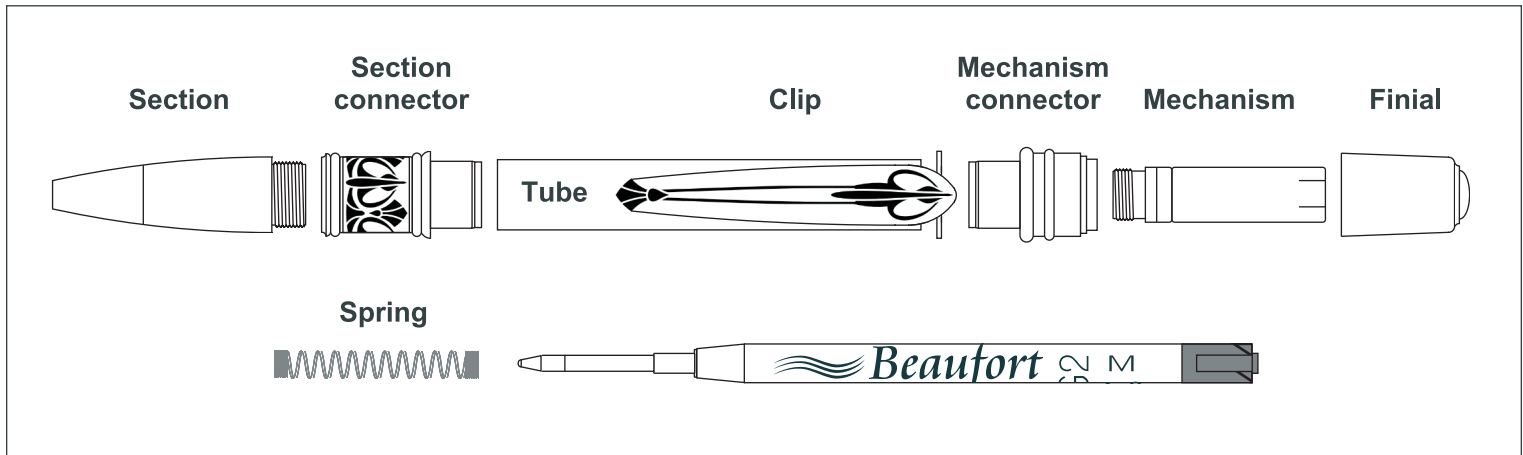


# BEAUFORT NORWESTER Ballpoint Kit – Notes



## BLANK PREPARATION

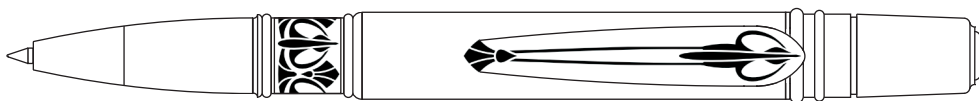
- Tube length = 56mm. Recommended drill size = 3/8 inch

## MOUNTING ON THE LATHE

- The Section and Clip Assembly have the same diameter. Therefore both bushes are identical and can be used in either position.

## ASSEMBLY

- Pass the Clip gasket over the tenon of the Mechanism Connector and then press the Mechanism Connector into the tube.
- Press the Section Connector into the tube.
- Screw the Mechanism firmly into the Mechanism Connector.
- Insert the Refill and place the Spring over it, then screw the Section into the Section Connector.
- After testing for correct operation, the Finial can be pushed onto the Mechanism so that it meets the Mechanism Connector. If you have strong thumbs, this can normally be done by hand and does not require a press. If not, just use your pen press
- In use, the refill is accessed either by unscrewing the Section or by twisting the finial anti-clockwise to unscrew the mechanism.



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